





D4113-041 DOUBLER ASSY, BAGGAGE DOOR

RELEASED
2010-09-23
[Signature]

A	NEW ISSUE		JPH	10.07.20
REV.	DESCRIPTION		BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	JPH			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4113	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		DOUBLER ASSEMBLY	NTS	
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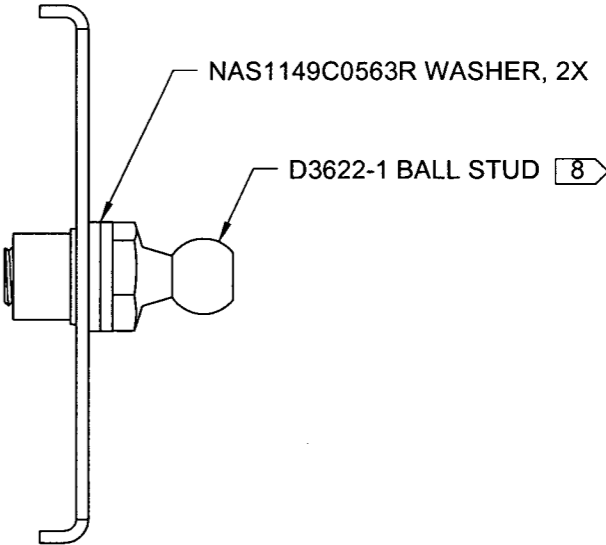
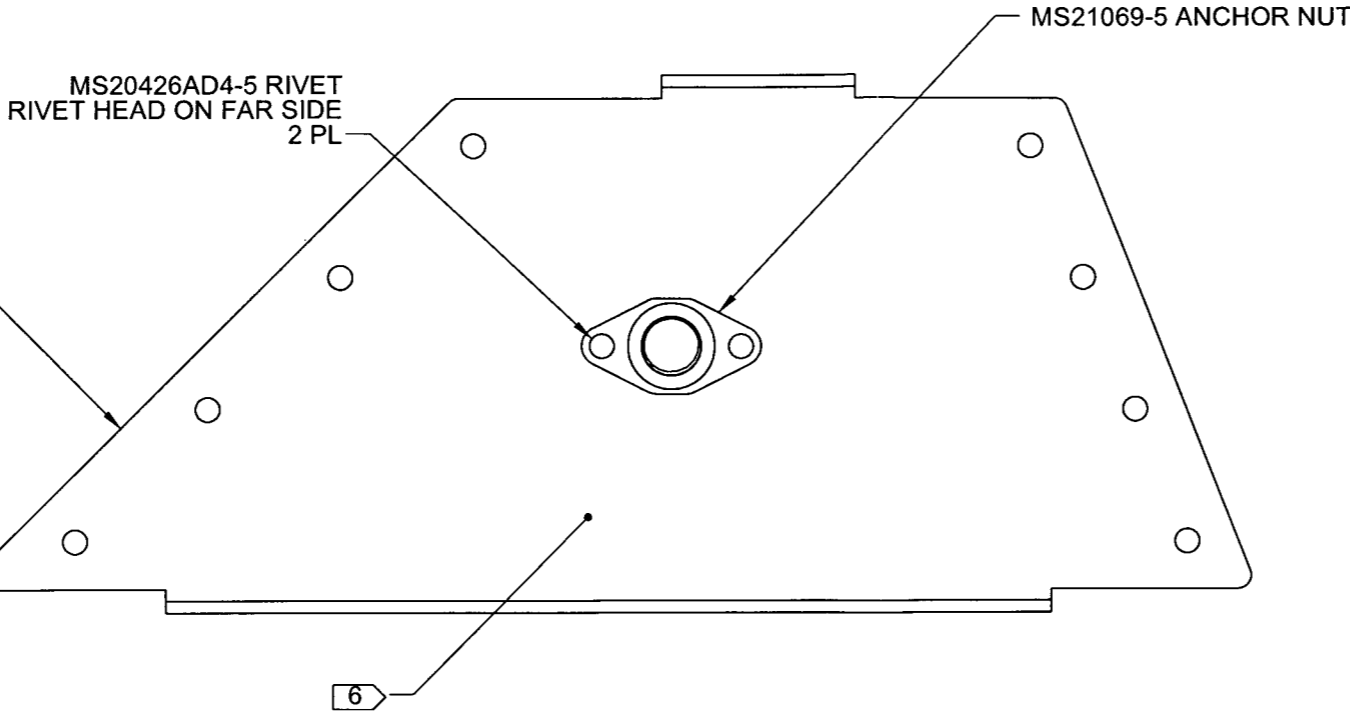
Qty -041	Part Number	Description
	D4113-041	DOUBLER ASSEMBLY, BAGGAGE DOOR
1	D4113-1	DOUBLER, BAGGAGE DOOR
1	D3622-1	BALL STUD
2	MS20426AD4-5	RIVET
2	NAS1149C0563R	WASHER
1	MS21069-5	ANCHOR NUT

D

C

B

A

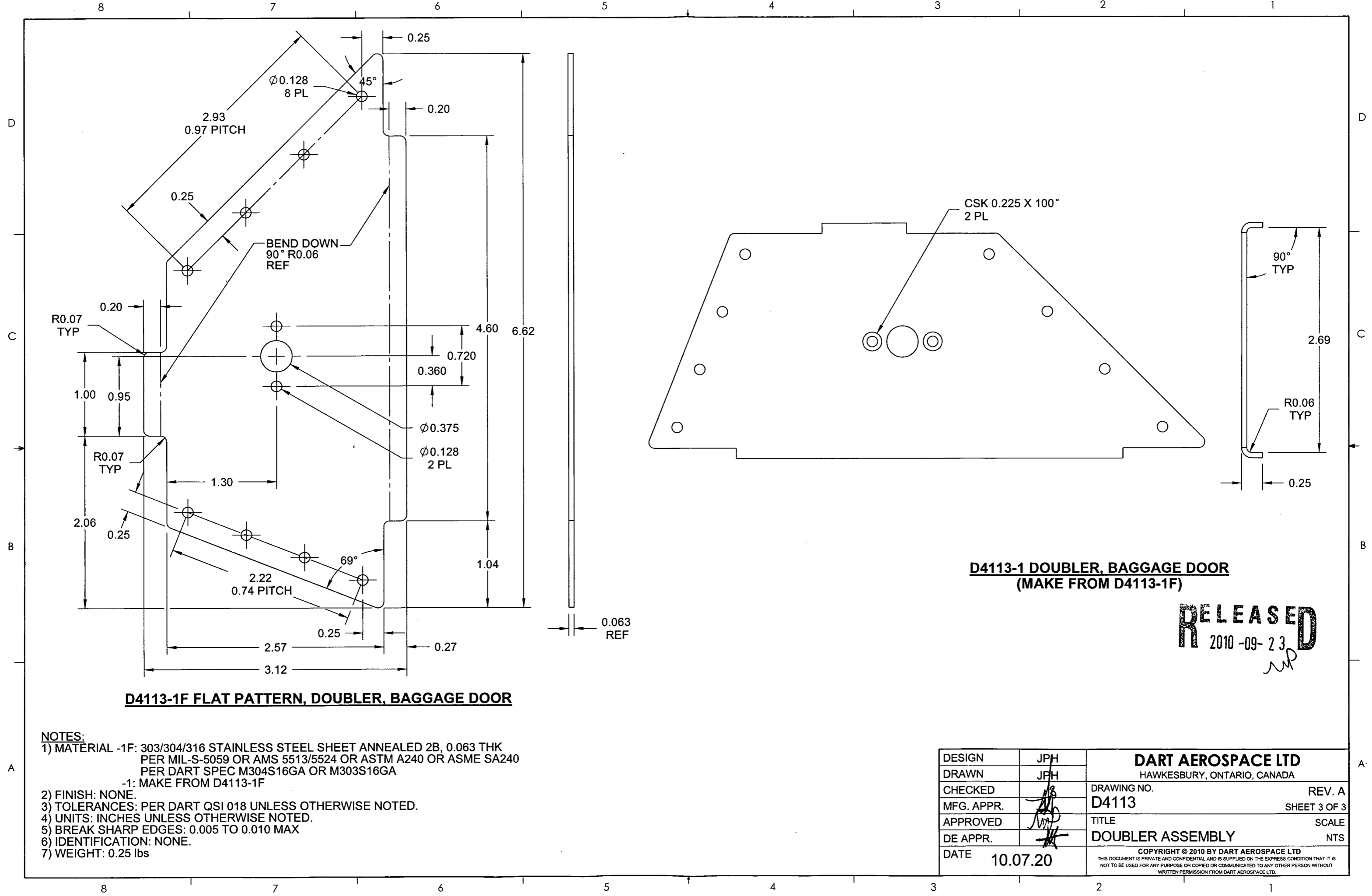


D4113-041 DOUBLER ASSY, BAGGAGE DOOR

RELEASED
2010-09-23
MR

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENT P/N D4113-041 & B/N PER QSI 044 6.1
 - 7) WEIGHT: 0.26 lbs
 - 8) TORQUE TO 15 IN.LB

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4113	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 3	
APPROVED	<i>[Signature]</i>	TITLE DOUBLER ASSEMBLY	SCALE NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	10.07.20		



D4113-1F FLAT PATTERN, DOUBLER, BAGGAGE DOOR

**D4113-1 DOUBLER, BAGGAGE DOOR
(MAKE FROM D4113-1F)**

RELEASED
2010-09-23
MP

- NOTES:**
- 1) MATERIAL -1F: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.063 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
PER DART SPEC M304S16GA OR M303S16GA
-1: MAKE FROM D4113-1F
 - 2) FINISH: NONE.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE.
 - 7) WEIGHT: 0.25 lbs

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
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MFG. APPR.	<i>[Signature]</i>	D4113	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DOUBLER ASSEMBLY	NTS
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